15-1

## A B A A A A A I5-0151

## A B (A15-0157

## Cylinder head bolts, conversion from inner 12point to Polydrive

Conversion of cylinder head bolts from inner 12-point to Polydrive bolts. Conversion is a running-change

A - Bolt with inner 12-point (old version). Remove and install using socket insert 3410

B - Bolt with Polydrive head (new version). Remove and install using Polydrive key 3452

## Note:

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Before removing or installing the cylinder head bolts, check which version of the bolt is installed.

- Special tool -B- is inserted in a socket insert -A- for assembly.
  - A 10 mm socket insert (locally available)
  - B Polydrive key 3452

Cylinder head bolts tightening sequence and torques remain unchanged  $\Rightarrow \frac{Page \ 15-25}{2}$ .