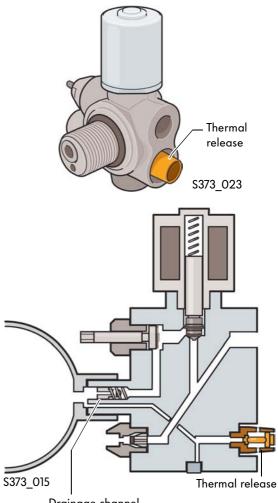
#### Thermal release

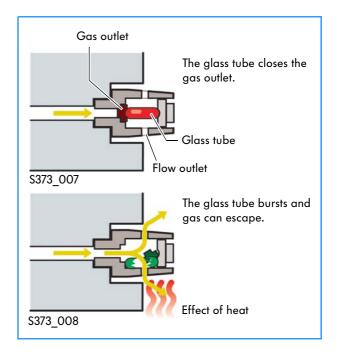
The thermal release is also part of the tank shut-off valve module.

#### Task

It prevents the natural gas tanks bursting if the pressure rises excessively because of high temperatures. The thermal release is installed in such a way that direct release of the natural gas into the atmosphere is possible.



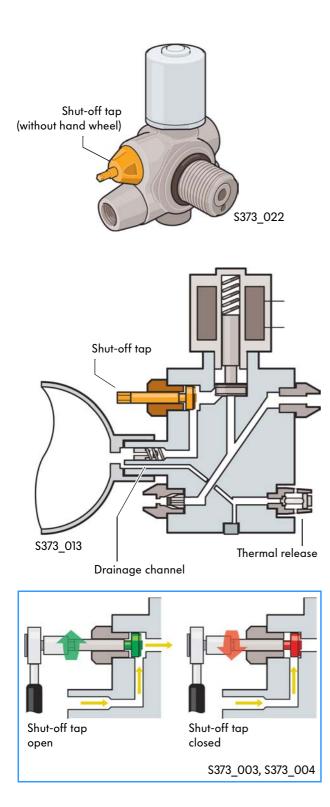
Drainage channel



#### How it works

The main part of the thermal release is a small glass tube containing a fluid that seals the gas leak. At temperatures above 110°C, the liquid in the glass tube will expand and cause it to burst.

The gas outlet can now open. The natural gas escapes from the natural gas tanks into the atmosphere and can be released there in a controlled manner without, for example, a backflash occurring or the natural gas tanks bursting due to high temperatures if the vehicle is on fire.



#### Manual shut-off tap

The mechanical shut-off tap allows you to close the natural gas tank manually with a tool so it is gas-tight. For safety reasons, this is necessary whenever the natural gas tank is removed or fitted again.

The drainage channel for the thermal release is also open when the shut-off tap is closed for safety reasons.





Please see ELSA for more detailed information on repair work.

## From high pressure to low pressure

### Gas pressure regulator

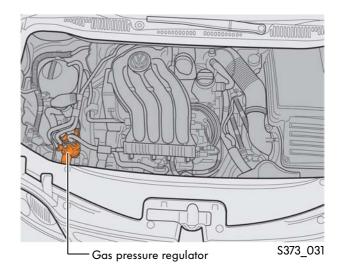
The gas pressure regulator is mounted on the longitudinal member at the front right of the engine compartment.

#### Task

The gas pressure regulator has the task of reducing the natural gas pressure from 200bar to approx. 6bar.

The relaxation of the natural gas occurs in the gas pressure regulator in a single pressure reduction stage.

It thus separates the high-pressure side of the natural gas system from the low-pressure side.

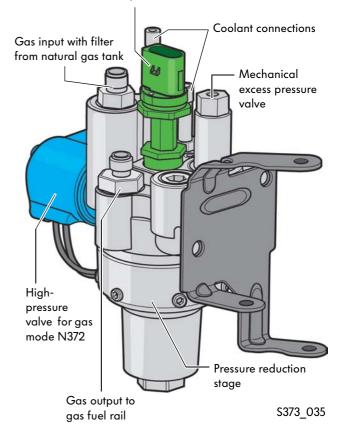


Fuel tank pressure sensor G400

#### Design

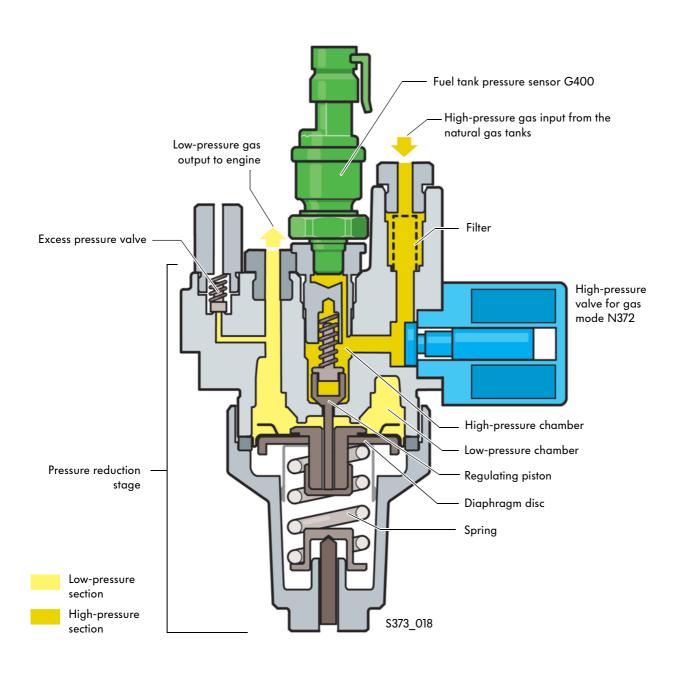
The gas pressure regulator is made up of the following components:

- coolant connections to engine cooling system
- integrated filter on gas input
- fuel tank pressure sensor G400
- high-pressure valve for gas mode N372
- pressure reduction stage
- mechanical excess pressure valve



The reduction stage on the gas pressure regulator consists of:

- the high-pressure chamber with regulating piston
- the low-pressure chamber with mechanical excess pressure valve
- the diaphragm disc
- the spring



#### High-pressure valve for gas mode N372

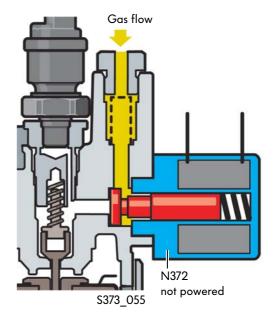
This component is built into the side of the gas pressure regulator.

#### Task

The high-pressure valve for gas mode closes or opens the access to the reduction stage of the gas pressure regulator. It thus interrupts the connection between the natural gas tank and the engine and thus represents a further safety component in the natural gas system. To perform this task, the high-pressure valve for gas mode is closed in unpowered state.

#### Effect upon failure

If the high-pressure valve for gas mode cannot be powered by the engine control unit, only back-up petrol mode will be possible.



#### Fuel tank pressure sensor G400

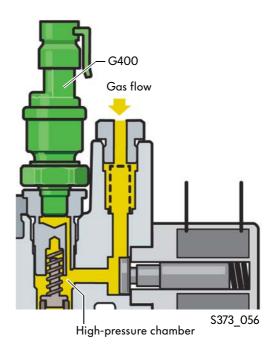
This pressure sensor is screwed from above into the gas pressure regulator.

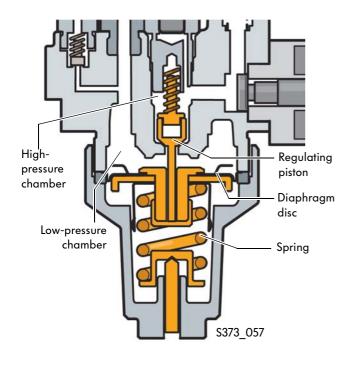
#### Task

The tank pressure sensor calculates the current natural gas pressure in the high-pressure side of the natural gas system. Using this value, the engine control unit recognises the filling level of the natural gas tank.

#### Effect upon failure

If the signal from the tank pressure sensor fails, the fuel gauge for the natural gas tanks will drop to zero. The vehicle will continue to run in natural gas mode as long as a natural gas pressure above 6 bar is present at the gas fuel rail sensor G401.





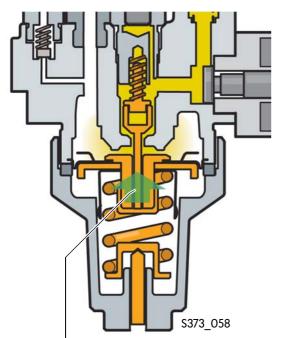
### **Reduction stage**

#### Task

The natural gas pressure is reduced from high pressure to low pressure in the pressure reduction stage.

#### Function

If the high-pressure valve for gas mode is opened by the engine control unit, the natural gas will flow at high pressure to the regulating piston in the high-pressure chamber. The regulating piston is connected to the low-pressure chamber by a spring-loaded diaphragm.

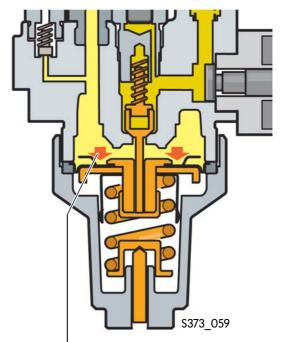


Spring pushes diaphragm disc and regulating piston upwards.

If the natural gas pressure in the low-pressure chamber is lower than 6 bar, the diaphragm and the regulating piston is pressed upwards by the pressure spring. The regulating piston opens the passage to the high-pressure chamber. Natural gas now flows from the high-pressure chamber into the low-pressure chamber.

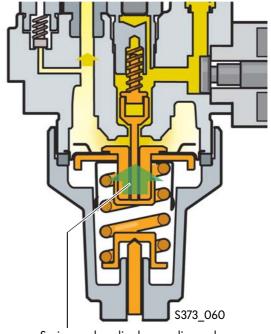


The pressure in the low-pressure chamber rises due to the incoming natural gas. If the pressure reaches 6bar, it presses the diaphragm downwards against the spring force. This causes the regulating piston connected to the diaphragm to close the connection to the high-pressure chamber.

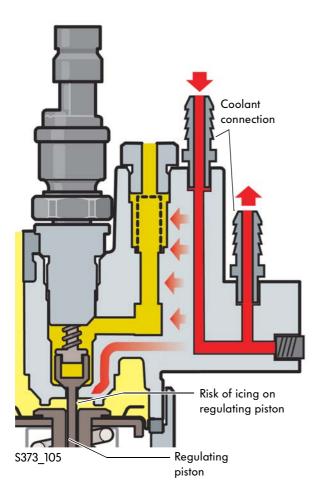


The gas pressure pushes diaphragm disc and regulating piston downwards.

When natural gas is consumed by the engine, the natural gas pressure in the low-pressure chamber falls. The spring now pushes the diaphragm disc upwards again, which opens the regulating piston. Natural gas flows into the low-pressure chamber again.



Spring pushes diaphragm disc and regulating piston upwards again.



#### **Coolant connections**

If the natural gas is regulated from 200 bar down to 6 bar, the natural gas will expand. It draws thermal energy from its surrounds so the gas and its surrounds cool down.

The process is similar to the behaviour of the coolant in the evaporator of an air-conditioning system.

#### Task

The gas pressure regulator is connected to the coolant system via the coolant connections. This prevents the gas pressure regulator icing.



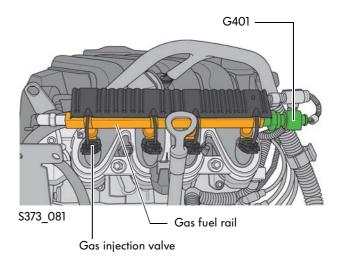


You will find more information on the natural gas mode operating conditions on pages 36/37 of this self-study programme.

## Low-pressure side

### Gas fuel rail

The gas fuel rail is mounted on the upper part of the intake manifold. It has four electrically controlled gas injection valves N366 to N369 as well as the gas fuel rail sensor G401.

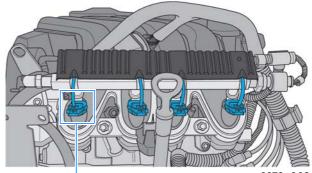


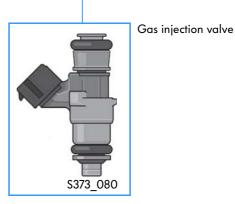
# Gas injection valves N366, N367, N368 and N369

The gas injection valves are inserted into the cylinder intake ducts. They are activated by the engine control unit in natural gas mode with a pulse-width modulation signal.

The opening times of the gas injection valves depend on:

- the engine speed,
- the engine load,
- the natural gas quality and
- the natural gas pressure in the gas fuel rail.

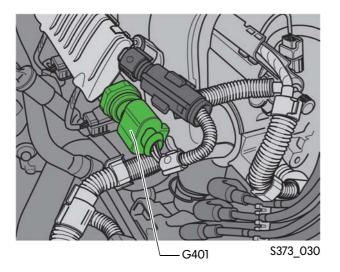




S373\_082

#### Effect upon failure

As soon as one gas injection valve fails, the engine control unit switches to back-up petrol mode.



## Gas fuel rail sensor G401

The gas fuel rail sensor is mounted on the left-hand front side of the gas fuel rail. It determines the natural gas pressure in the fuel rail.

#### Signal use

The engine control unit uses the signal from the sensor to calculate and control the opening times of the injection valves.

#### Effects of signal failure

If the pressure in the gas fuel rail rises above the value 10.5 bar or if the sensor signal fails, the vehicle will switch to back-up petrol mode.

With example of Touran

#### Sensors

Engine speed sender G28

Hall sender G40

Accelerator position sender **G79** Accelerator position sender 2 **G185** 

Clutch position sender G476

Brake pedal switch **GF47** 

Throttle valve module **J338** Throttle valve drive angle sender 1 for electric throttle **G187** Throttle valve drive angle sender 2 for electric throttle **G188** 

Intake manifold pressure sender **G71** Intake air temperature sender **G42** 

Coolant temperature sender G62

Radiator outlet coolant temperature sender G83

Coolant shortage indicator sender G32

Knock sensor 1 & 2 G61, G66

Brake light switch F

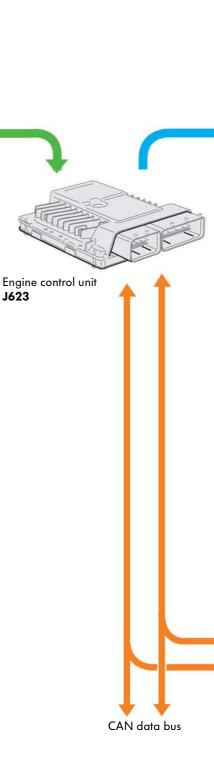
Fuel tank pressure sensor G400

Gas fuel rail sender G401

Oil level and oil temperature sender G266

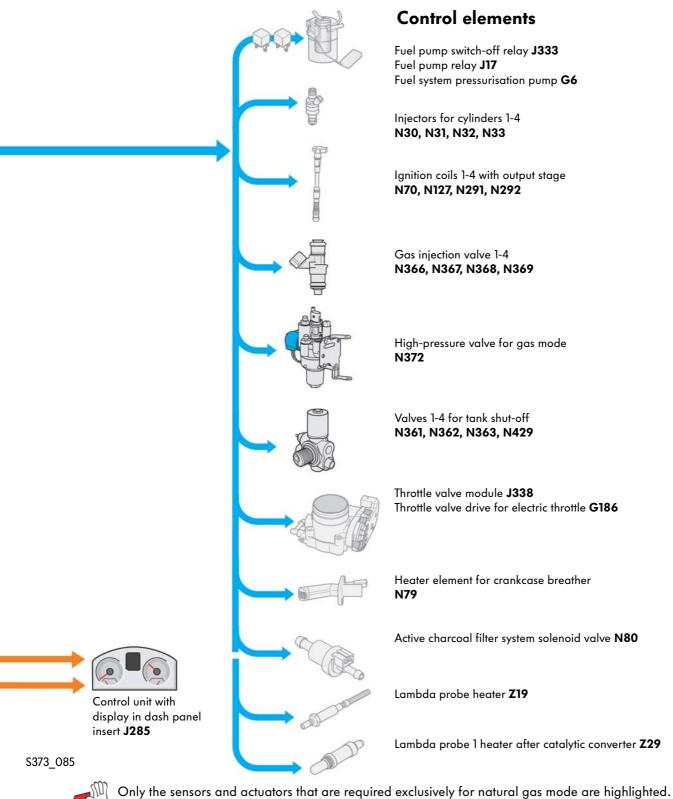
Lambda probe G39

Lambda probe after catalytic converter G130



S373\_084





### **Control elements**

Fuel pump switch-off relay **J333** Fuel system pressurisation pump G6

Injectors for cylinders 1-4

Ignition coils 1-4 with output stage N70, N127, N291, N292

N366, N367, N368, N369

High-pressure valve for gas mode

Valves 1-4 for tank shut-off N361, N362, N363, N429

Throttle valve module J338 Throttle valve drive for electric throttle G186

Heater element for crankcase breather

Active charcoal filter system solenoid valve N80

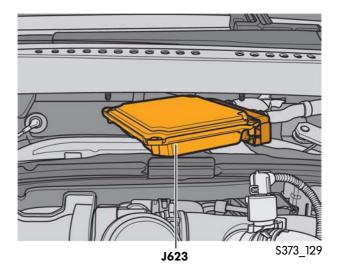
Lambda probe heater **Z19** 

Lambda probe 1 heater after catalytic converter Z29



## Engine control unit J623

The engine control unit is mounted in the centre of the plenum chamber. It regulates the mixture preparation in natural gas and back-up petrol mode.



## Engine control unit functions in natural gas mode

#### **Engine start**

- Coolant temperature below 15°C: Start in petrol mode
- Coolant temperature over 15°C: Start in natural gas mode

#### Conditions for natural gas mode

- Coolant temperature above 15°C
- Natural gas pressure in the gas fuel rail above 6bar

#### Engine start after filling up with natural gas

Start always in petrol mode.

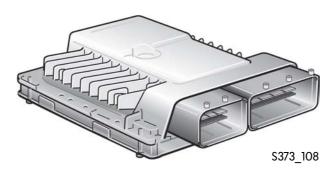
The switch-over to natural gas mode occurs upon activation of Lambda control or after the engine has been running for 3 minutes at the latest.

#### Lambda regulation in natural gas mode

The mixture composition is regulated to Lambda 1 by the engine control unit in natural gas and petrol back-up mode.

Depending on the quality of the natural gas used (high or low gas), the engine control unit needs to adjust the mixture. The Lambda probe measures the exhaust gas composition and sends the result as a signal to the engine control unit. Using the signal, the engine control unit calculates the mixture composition that is currently required (air/natural gas). The engine control unit changes the opening times of the gas injection valves to control the mixture composition.





#### Adaptation of the natural gas used

The engine control unit needs to adjust the opening times of the gas injection valves to the natural gas quality used after you fill up with natural gas. The engine control unit recognised that a filling procedure has occurred using the fuel tank pressure sensor G400.

If the vehicle has been filled up with high gas, a richer mixture results due to the higher proportion of methane in the exhaust gas and accordingly a leaner mixture with low gas. The engine control unit recognises the mixture composition using the exhaust gas quality that is detected by the Lambda probe. If the exhaust gas quality does not correspond with the current mixture composition, the engine control unit presumes that a different natural gas quality has been filled and adjusts the opening times of the gas injection valves to the current natural gas quality.



#### **On-board diagnose II**

The on-board diagnosis checks all components and systems relevant to the exhaust gas while the vehicle is running. It stores the malfunctions and indicates exhaust gas-related errors with a warning lamp (MIL).

## **Engine Management**

## Dash panel insert

The following indicators for natural gas mode and for petrol back-up mode are located in the dash panel insert:

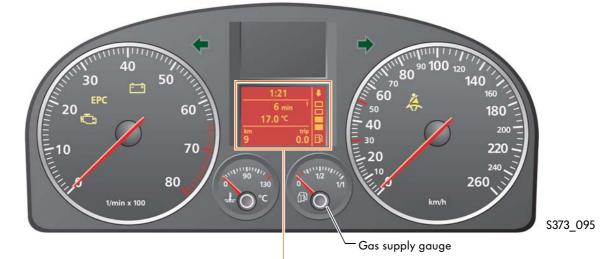
- Petrol back-up mode warning lamp
- Petrol level bar indicator
- Analogue natural gas supply gauge

There are two different versions of the dash panel insert:

- one for the Midline versions of the vehicles and
- one for the Highline versions of the vehicles.

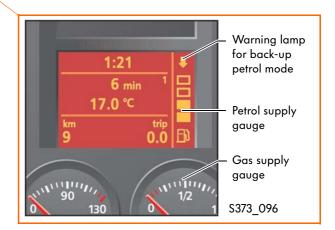


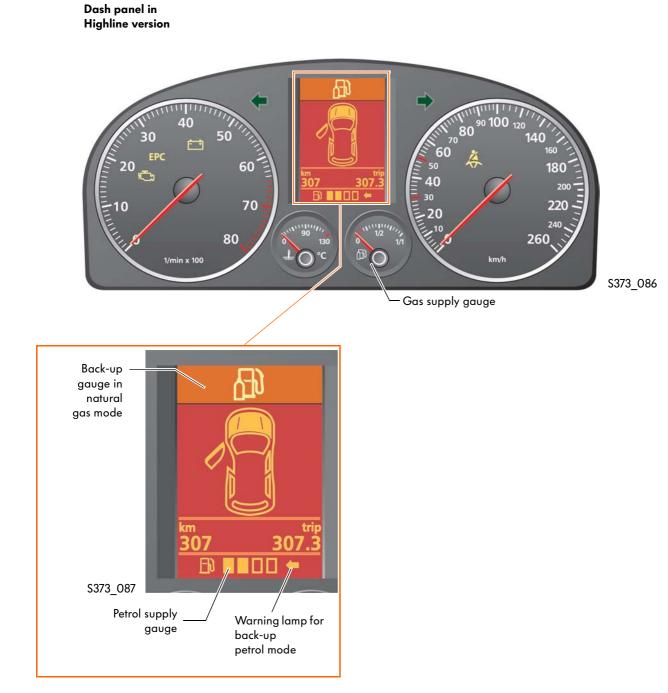




If the arrow next to or above the bar indicator is illuminated, the engine is running on petrol. Once the arrow extinguishes, the vehicle is driving with natural gas again.

The natural gas mode is possible from an engine coolant temperature of over 15°C. The engine control unit switches between gas and back-up petrol mode automatically.





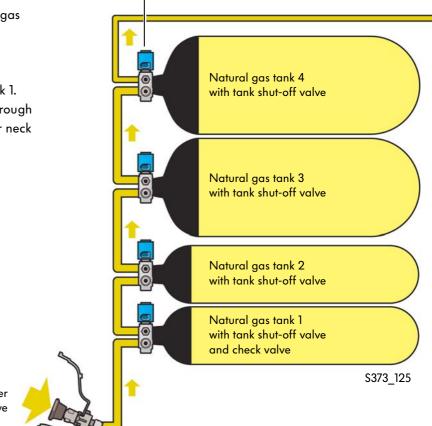


## Natural gas system safety

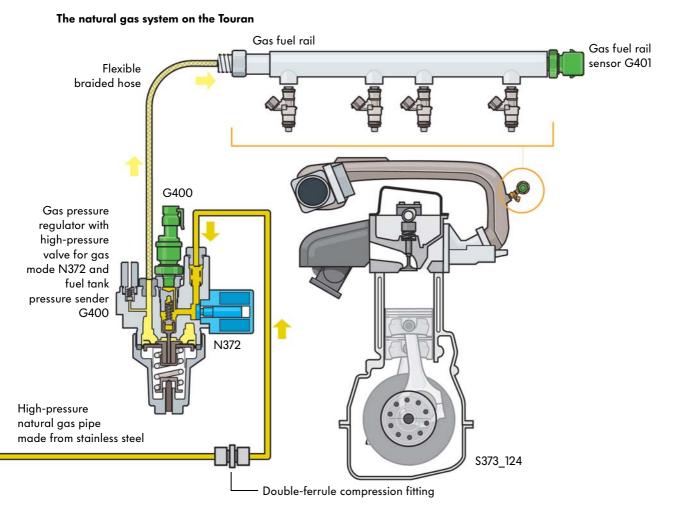
During the development of the two Caddy and Touran EcoFuel natural gas vehicles, particular focus was placed on safety in the area of the natural gas system. To illustrate this, we will summarise the constructive and functional features that influence the safety of the natural gas system for you.

- All high-pressure pipes and connecting elements are made from seamless stainless steel. These components are extremely corrosion-resistant and thus not prone to leaks.
- There is a tank shut-off valve on each of the four natural gas tanks. In addition, the gas pressure regulator has a high-pressure valve for gas mode. These five valves automatically interrupt the gas supply when the engine is not running, in petrol mode as well as in crashes.
- The flow restrictor in the tank shut-off valves prevent natural gas leaking from the natural gas tanks if a pipe is damaged.
- In addition, a check valve has been fitted on the tank shut-off valve for natural gas tank 1.
   It prevents backflow and thus gas escaping through the filling system if, for example, the gas filler neck happens to be leaking.

Tank shut-off valve module with the actual valve, flow restrictor, thermal release and shut-off tap



Gas filler neck with integrated filter and check valve



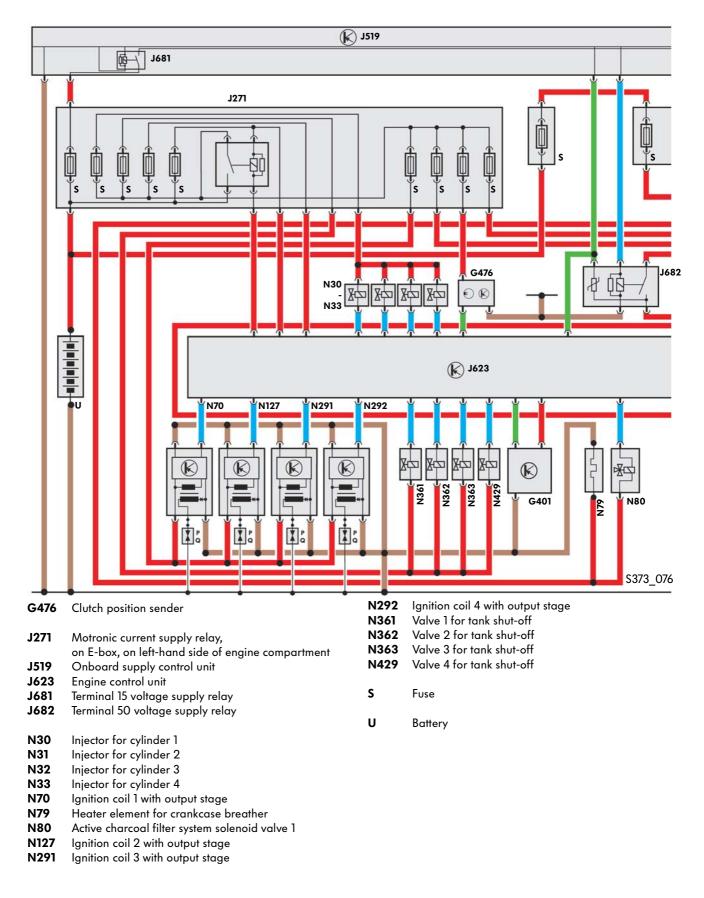
- A flexible braided hose is used between the gas pressure regulator and gas fuel rail.
- The whole natural gas system on both vehicles is installed so that it has the best possible protection against damage.
- All components and mountings were tested in front and rear collisions.

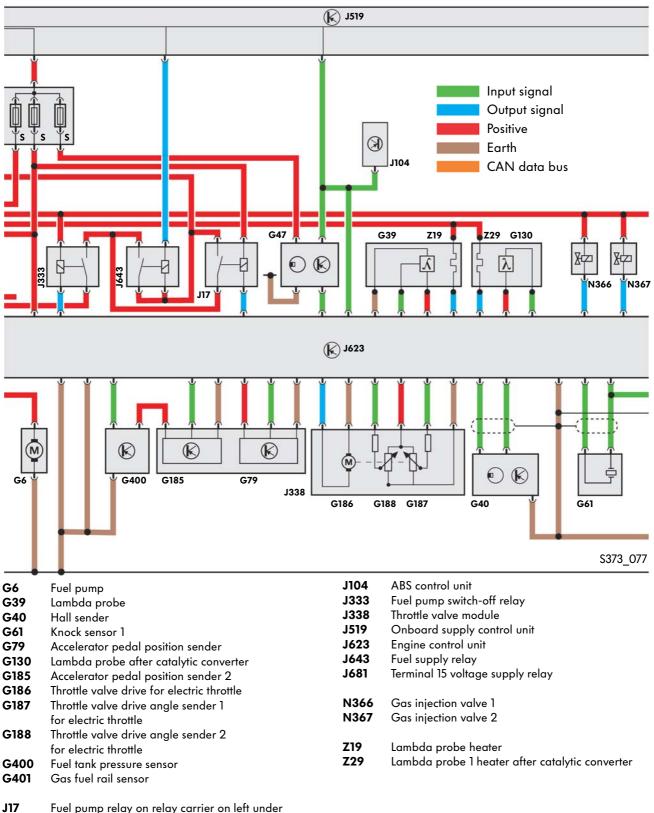




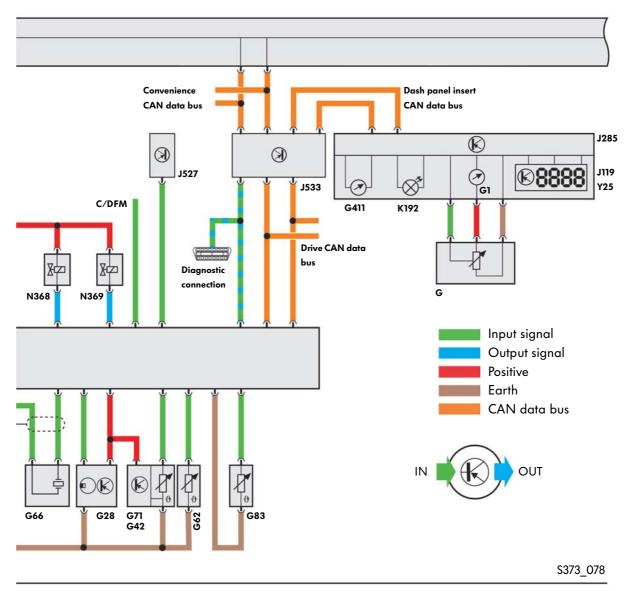
Service and maintenance work on the high-pressure pipes of the natural gas system may only be carried out by specialist technicians. Please make sure you read the latest instructions in ELSA.

## Touran functional diagram





## **Functional Diagram**





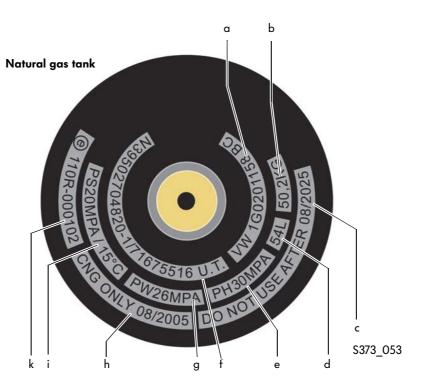
- **G** Fuel gauge sender
- G1 Fuel gauge
- G28 Engine speed sender
- G42 Intake air temperature sender
- G62 Coolant temperature sender
- G66 Knock sensor 2
- **G71** Intake manifold pressure sender
- **G83** Radiator outlet coolant temperature sender
- G411 Natural gas gauge
- J119 Multifunction display
- J285 Control unit with display in dash panel insert
- J519 Onboard supply control unit
- J527 Steering column electronics control unit
- J533 Data bus diagnostic interface
- J623 Engine control unit
- J681 Terminal 15 voltage supply relay

- K192 Natural gas mode warning lamp
- N368 Gas injection valve 3
- N369 Gas injection valve 4
- Y25 Segment display in dash panel insert

#### **C/DFM** Alternator field monitor

(engine control unit adjusts the alternator output to the voltage requirement using the engine speed.)

## Natural gas tank labelling



#### Legend and meaning of stamped labels

a	VW 1G0201158 BC (example)	Item number
b	50.2 kg	Curb weight
с	Do not use after 08/2025	Indication of life of natural gas tank (expiry date)
d	541	Capacity
e	РН ЗОМРА	Test pressure of 30MPA (30 MegaPascal = 30,000,000 Pascal = 300bar)
f	71675516 U.T.	Test code
g	PW26MPA	Max. filling pressure of 26MPa (260bar)
h	CNG only 08/2005	Filling note with date of manufacture
i	PS 20MPA / 15°C	Operating pressure of 20MPa (200bar) at a temperature of 15°C
k	(E) 110R-00102	ECE norm

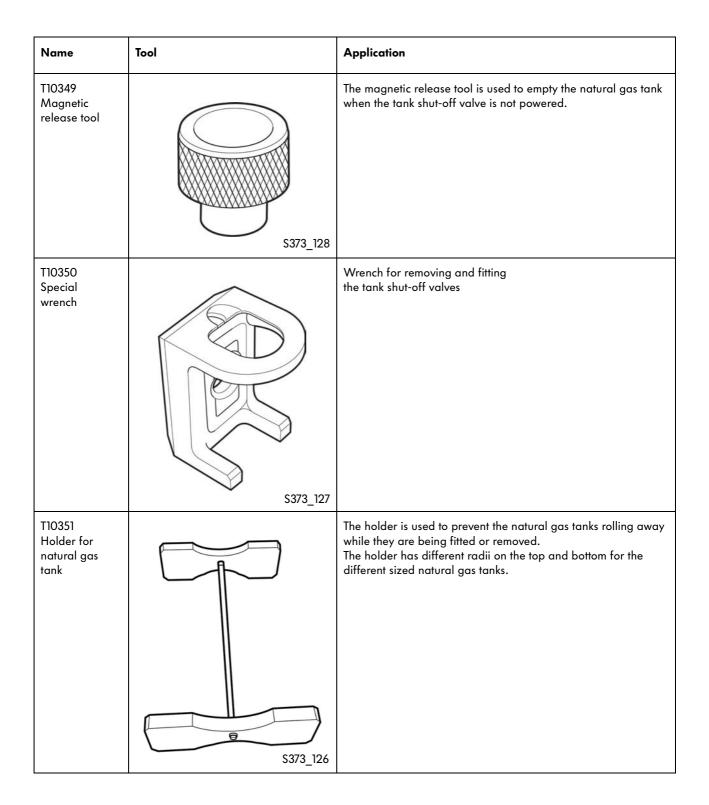




The natural gas tanks have to be replaced after 20 years.

Information on the year of manufacture is given on the stamped test label on the natural gas tanks.

## **Special tools**



#### Which answers are correct?

One or several of the answers could be correct.

1.	At what pressure are the natural gas tanks filled?
	a) 15bar
	b) 200 bar
	c) 6bar
2.	Which valve is also fitted on the tank shut-off valve for the first natural gas tank?
	a) An electromagnetic valve
	b) A check valve
	c) A mechanical shut-off valve
3.	The pressure in the gas fuel rail is
3.	<b>The pressure in the gas fuel rail is</b> a) 10 bar
3.	
3.	a) 10bar
3.	a) 10bar b) 9bar
3.	a) 10bar b) 9bar
	a) 10bar b) 9bar c) 6bar
	a) 10 bar b) 9 bar c) 6 bar How high is the anti-knock index of natural gas?

	d) d) b) c) c) S373_049
6.	Who may carry out work on the high-pressure side of the natural gas system?
	a) Service technician
	b) Any mechanic
	c) Only a trained person with proof of qualification
7.	What safety system prevents the natural gas tank bursting in a fire?
<b>7</b> .	What safety system prevents the natural gas tank bursting in a fire? a) The gas pressure regulator
<b>7.</b>	
<b>7.</b>	a) The gas pressure regulator
<b>7.</b>	a) The gas pressure regulator b) The thermal release
7.	a) The gas pressure regulator b) The thermal release
	a) The gas pressure regulator b) The thermal release c) The tank shut-off valve
	<ul> <li>a) The gas pressure regulator</li> <li>b) The thermal release</li> <li>c) The tank shut-off valve</li> </ul> What should you observe when carrying out repairs on the natural gas tanks?
	<ul> <li>a) The gas pressure regulator</li> <li>b) The thermal release</li> <li>c) The tank shut-off valve</li> </ul> What should you observe when carrying out repairs on the natural gas tanks? <ul> <li>a) The mechanical shut-off taps should be closed on the tank shut-off valves.</li> </ul>

5. Name the main components of the tank shut-off valve.

## Notes

**Answers** ٦. b); ٤. b); ٤. c); 4. a); 5. a) Shut-off tap, b) Flow restrictor, c) Natural gas tank connecting thread, d) Tank shut-off valve, e) Thermal fuse; 6) c; 7) b; 8) a, b

Bleifrei Super Plus 98/(95) Super plus unleaded Super plus sans plomo Super Plus Super plus sans plomo Bezolovnatý Super plus Blyfri bensin 98 oktan

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 ${\ensuremath{\mathfrak{B}}}$  This paper was manufactured from pulp that was bleached without the use of chlorine.